6806-33 Diploma in Site Carpentry at SCQF Level 6

September 2014 Version 1.0



Contents

Unit ass	essment overview	3
Practical	task completion record	3
Instruct	ions to candidates	6
Unit 207	7 Carry out first fix flooring and roofing	7
Task 1	Build a roof structure	7
Task 2	Fix verge and eave components	9
Task 3	Lay floor joists	11
Task 4	Fit and fix joist coverings	13
Unit 209	P Carry out second fixing operations	14
Task 1	Install doors and ironmongery	14
Task 2	Fix mouldings	16
Task 3	Fix service encasements and cladding	18
Task 4	Install kitchen units, worktops and fitments	19
Unit 30	6 Carry out first fix roofing and stairs	21
Task 1	Construct a traditional cut roof	21
Task 2	Fix a flight of stairs with a quarter turn	23
Unit 307	7 Carry out second fixing double doors and mouldings	25
Task 1	Install double doors and ironmongery	25
Task 2	Install curved and raking mouldings	27
Unit 308	3 Set up and use fixed and transportable machinery	29
Task 1	Inspect, maintain and use fixed and transportable machinery efficiently and safely	29
Drawing	gs and diagrams	32
	Carry out first fix flooring and roofing	32
	Carry out second fixing operations	43
Unit 306	Carry out first fix roofing and stairs	48
Unit 307	Carry out second fixing double doors and mouldings	52
Unit 308	Set up and use fixed and transportable machinery	55

Candidate details



This *Practical task manual* is a record of your achievement in practical assessments. You must keep it in good condition and it must be stored in a safe place by your Assessor.

Please fill in all of your details before you carry out any assessments.

Candidate Details

Surname		Forename(s)
City & Guilds enrolment number		

Centre Details

Name	Centre No
------	-----------

I understand the requirements of the qualification and that all the work towards the assessments must be my own.

|--|--|

Assessor name (please print)		Signed	
---------------------------------	--	--------	--

Unit assessment overview Practical task completion record

To be completed by Assessor:

For each task, the points for each grade are Pass = 1, Merit = 2, and Distinction = 3 points.

Where there is a weighting given, (see Assessor guide: unit assessment overview) multiply the points by the weighting to be applied (eg to apply a weighting of 2, a distinction is: $3 \times 2 = 6$ points). Do not include pass/fail only tasks in the calculation, only graded.

[†]All tasks must be passed for the unit to be achieved.

Unit 207 Carry out first fix flooring and roofing

Task		Grade for task [†]	Points (graded tasks)
1 Build a roof structure		P/M/D/X	
2 Fix verge and eave components		P/M/D/X	
3 Lay floor joists		P/M/D/X	
4 Fit and fix joist coverings		P/X	
End of unit knowledge test		P/X	
		Total	
Assessor signature and date:		s, divide total points ber of graded tasks	÷3
		Average =	
	(se	Overall grade e conversion chart)	

Unit 209 Carry out second fixing operations

Task		Grade for task [†]	Points (graded tasks)
1 Install doors and ironmongery		P/M/D/X	
2 Fix mouldings		P/M/D/X	
3 Fix service encasements and cladding		P/X	
4 Install kitchen units, worktops and fitments		P/M/D/X	
End of unit knowledge test		P/X	
		Total	
Assessor signature and date:		s, divide total points ber of graded tasks	÷3
		Average =	
	(se	Overall grade e conversion chart)	

Conversion chartAverageOverall
Grade1 – 1.5Pass1.6 – 2.5Merit2.6 – 3Distinction

Unit 306 Carry out first fix roofing and stairs

Task	Grade for task [†]	Weighting for task	Weighted Points
1 Construct a traditional cut roof	P/M/D/X	2	
2 Fix a flight of stairs with a quarter turn	P/ M / D / X	1	
End of unit knowledge test	P/X		
		Total	
Assessor signature and date:		tasks, divide total otal of weightings	÷3
		Average =	
	(see	Overall grade conversion chart)	

Unit 307 Carry out second fixing double doors and mouldings

Task	Grade for task [†]	Weighting for task	Weighted Points
1 Install double doors and ironmongery	P/M/D/X	2	
2 Install curved and raking mouldings	P/M/D/X	1	
End of unit knowledge test	P/X		
		Total	
Assessor signature and date:		tasks, divide total otal of weightings	÷3
		Average =	
	(see	Overall grade conversion chart)	

Unit 308 Set up and use fixed and transportable machinery

Task	Grade for task
1 Inspect, maintain and use fixed and transportable machinery efficiently and safely	P/X
End of unit knowledge test	P/X

Assessor signature and date:

Candidates must pass all tasks, and the end of unit knowledge test, for this unit to achieve a pass grade overall.

Overall grade

Authenticity and IQA/QC sampling

The assessor's signature on individual tasks will be taken as assurance that the judgements recorded are made on authentic candidate work produced under appropriate conditions. Please complete the declaration below to confirm this is the case.

I confirm that all tasks were conducted under conditions designed to assure the authenticity of the candidate's work, and am satisfied that, to the best of my knowledge, the work assessed was solely that of the candidate.

I have judged all assessments against the relevant assessment and grading criteria and award the candidate the unit grades as calculated above.

Assessor signature	Date
*IQA signature and date	*QC signature and date

*IQA and QC signatures attest to the evidence available on the recorded date(s).

Instructions to candidates

About this document

This *Practical task manual* contains all of the practical assessment for the 6806-33 Diploma in Site Carpentry at SCQF Level 4.

Practical tasks

These tasks let you show your practical skills and are usually graded pass, merit or distinction – a few are pass only. These tasks will be assessed by your assessor watching how you carry out the tasks and checking your final pieces of work.

Before you carry out the task you will be told how it will be assessed and you should read the assessment criteria checklist at the end of each task so you know what you need to do to get each grade.

You can ask your assessor for help in understanding the task instructions, but all of the work must be your own.

Health and safety

You must use safe working practices at all times.

You are responsible for your own safety and the safety of others. If you behave in an unsafe way, you will be stopped and given a warning. If you do not meet all of the Health and Safety requirements, the assessment will be stopped. Your assessor will not be able to let you try the task again until they are sure you can work safely.

Time considerations

Each task shows how long it is likely to take. This is for guidance and so you can plan your work. If you have a good reason for needing more time you must explain this to your assessor as soon as possible so they can decide whether you can have more time.

Security

Where an assignment is taken over more than one session, all documentation, paperwork and work products must be labelled carefully with your name and kept securely at the centre. Your assessor will give you directions about how to leave your work.

Opportunities to repeat tasks

The tasks are 'end tests' so you will only be asked to take the assessment when you have had the chance to do all of the learning and practice you need. You will be able to try the whole task again if you do not pass, but you will not be able to take the assessment again just to try to get a better grade.

Feedback

As well as telling you the result for the task your assessor will give you feedback. They will give you a feedback sheet with details of what you could do to improve, and also what you did well in. This will help you to prepare for other assessments or to retake the assessment if you need to.

Unit 207 Carry out first fix flooring and roofing Task 1 Build a roof structure

Task coversheet

Expected time	3 hours
Task instructions	 Complete a risk assessment. Complete a tools, fixings and equipment list. Mark out wall plates to 400 mm centres. Erect and fix roof trusses. Install bracing.
	 Work according to environmental and health and safety regulations.
Diagrams	Figure 1 Roof and floor jig page 33 Figure 2 Roof with trusses page 34 Figure 3 Bracing page 35

AC	The candidate has	Pass	Merit	Distinction
2.1	completed the risk assessment form accurately, to meet current health and safety legislation			
2.2	completed a resource checklist and selected the following correctly			
	toolsfixings			
2.3	access equipment as appropriate			
2.4	erected roofing structure in accordance with Figure 2			
	 wall plate truss positions marked out accurately for each centre 	±3 mm	±2 mm	± 1 mm
	 wall plate marked out correctly over length 	±3 mm	±2 mm	± 1 mm
	materials to hand and stored correctly			
	 first truss positioned correctly and plumbed accurately 	±3 mm	±2 mm	± 1 mm
	temporary bracing secured			
	 remaining trusses fixed correctly and securely using temporary bracing 	±5 mm	±3 mm	±1 mm
2.5	installed timber bracing in accordance with Figure 3			
	 permanent timber bracing fixed as per Figure 3 			

AC	The candidate has	Pass	Merit	Distinction
2.6 2.3	followed current environmental and relevant health and safety regulations relevant to constructing roofing structures, including the safe use of access equipment if required. This includes			
	 good house keeping use of PPE use of machines according to ACoP. 			

Task gradi	Task grading rules		
To award a r achieved.			
To award a r checklist mu			
	To award a distinction : in addition to both of the above, all 4 graded activities in the checklist must be achieved to a distinction standard.		
Assessor	Signature & Date		

Unit 207Carry out first fix flooring and roofingTask 2Fix verge and eave components

Task coversheet

Expected time	6 hours
Task instructions	 Complete a risk assessment. Complete a tools and equipment list. Make and fix gable ladders. Install fascia board. Install barge board. Install soffit. Work according to environmental and health and safety regulations.
Diagrams	Figure 1 Roof with gable ladder page 36 Figure 2 Roof with barge board, fascia and soffit page 37 Figure 3 Barge board and fascia detail page 38 Figure 4 Unvented soffit detail page 39

AC	The candidate has	Pass	Merit	Distinction
4.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(Note: Where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
4.2	completed a resource checklist and selected the following correctly			
	• tools to fix verge and eave components			
4.3	access equipment			
4.4	constructed and fixed gable ladders in accordance with Figure 1:			
	 constructed gable ladders to width as per Figure 1 	±5 mm	±3 mm	±1 mm
	 constructed gable ladders parallel as per Figure 1 	within 3 mm	within 2 mm	within 1 mm
	gable ladder correct length	±5 mm	±3 mm	±1 mm
	• gable ladders plumb cut tight	± 3 mm	± 2 mm	±1 mm

AC	The candidate has	Pass	Merit	Distinction
4.5	fixed verge and eave components in accordance with Figures 2-4 :			
	 fascia board fixed as per specification and level 	± 3 mm	± 2 mm	±1 mm
	 barge board fixed as per Figure 2 with top plumb cut centre 	±4 mm	±2 mm	±1 mm
	barge board seat cut level	± 3 mm	± 2 mm	±1 mm
	barge/fascia mitre tight within 1 mm			
	soffit tight fitting and level			
4.6 4.3	followed current environmental and relevant health and safety regulations relating to fixing verge and eave components, including the safe use of access equipment if required. This includes			
	good house keepinguse of PPE			
	 the use of machines in accordance with ACoP 			

Task gradi	Task grading rules	
To award a pass : every activity in the checklist must be successfully achieved.		
To award a r checklist mu		
To award a c achieved to activities mu		
Assessor	Signature & Date	

Unit 207 Carry out first fix flooring and roofing Task 3 Lay floor joists

Task coversheet

Expected time	3 hours
Task instructions	Complete a risk assessment.Complete a tool list.
	Install bridging joist.
	Install trimmed, trimmer and and trimming joists.
	Install strutting.
	 Work according to environmental and health and safety regulations.
Diagrams	Figure 1 Floor joists page 40
	Figure 2 Herringbone strutting page 41 Figure 3 Joist hanger page 42

AC	The candidate has	Pass	Merit	Distinction
6.1	Completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(Note: Where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
6.2	completed a resource checklist and selected tools correctly			
6.3	laid floor joists in accordance with Figure 1			
	• joist centres marked out on wall plates	±3 mm	±2 mm	± 1 mm
	bridging joist fixed to correct centres	± 3 mm	± 2 mm	± 1 mm
	 overall joist length correct flush with wall plate 	±3 mm	±2 mm	± 1 mm
	joist camber upwards			
6.4	fixed strutting in accordance with Figure 1			
	gaps not exceeding 2 mm			
	strutting not split			
	• strutting 5 mm in from edge of joist			
		±3 mm	±2 mm	± 1 mm
	positioned correctly	± 5 mm	± 3 mm	± 1 mm
6.5	trimmed joists to form a stairwell opening			
	opening formed to size	± 5 mm	± 3 mm	±1mm

AC	The candidate has	Pass	Merit	Distinction
	 overall joist length correct flush with wall plate 	±3 mm	±2 mm	± 1 mm
	opening formed square	± 5 mm	± 3 mm	± 1 mm
	 joist hangers correctly positioned with top of joist flush 			
6.6	followed current environmental and relevant health and safety regulations relating to laying floor joists, to include			
	good house keepinguse of PPEuse of machines in accordance with ACoP			

Task gradi	Task grading rules			
To award a r achieved.				
To award a r checklist mu				
achieved to	To award a distinction : 6 out of 8 graded activities in the checklist must be achieved to at least a distinction standard, and the 2 remaining graded activities must be achieved to at least a merit standard.			
Assessor	Signature & Date			

Unit 207 Carry out first fix flooring and roofing Task 4 Fit and fix joist coverings

Task coversheet

Expected time	2 hours
Task instructions	 Complete a risk assessment. Complete a tool list. Install floor covering. Work according to environmental and health and safety
Diagrams	regulations. Figure 1 Floor covering page 43

AC	The candidate has	Pass	Merit	Distinction
8.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(Note: Where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
8.2	completed a resource checklist and selected tools correctly			
8.3	fitted and fixed joist coverings in accordance with Figure 1			
	 flooring fixed securely with fixings countersunk or punched below surface 			
	 flooring flush with joist ends and sides within 2 mm 			
	all joints are supported			
8.4	followed current environmental and relevant health and safety regulations relating to fitting and fixing joist coverings, to include:			
	 good house keeping 			
	• use of PPE			
	use of machines in accordance with ACoP			

Task grading rules		Task grade:
To award a pass : every activity in the checklist must be successfully achieved.		
Assessor	Signature & Date	<u> </u>

Unit 209 Carry out second fixing operations Task 1 Install doors and ironmongery

Task coversheet

Expected time	4 hours
Task instructions	 Complete a risk assessment. Hang a door. Fit lock with handles. Work according to environmental and health and safety
Diagrams	regulations. Figure 1 Door with ironmongery detail page 44

AC	The candidate has	Pass	Merit	Distinction
2.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
2.2 2.3	prepared and hung door in accordance with Figure 1			
	 door presented to opening and checked for size 			
	• door hung with 2-3 mm gap			
	 hinge housings set with gap not exceeding 1 mm 			
	hinges fitted at correct spacing	± 5 mm	± 3 mm	± 1 mm
	 hinges fitted correctly (three knuckles on casing and two knuckles on door) 			
	leading edge applied			
	hung without binding			
	hung flush with the lining			
2.3	fitted ironmongery in accordance with Figure 1			
	spindle height correct	± 5 mm	± 3 mm	± 1 mm
	 lock forend fitted without gaps exceeding 2 mm 			
	handles fixed securely			
	 handles plumb within 1 mm 			
	smooth handle action			
	smooth lock/key action			
	 keep fitted neatly with no gaps exceeding 1 mm 			

AC	The candidate has	Pass	Merit	Distinction
	• keep fitted flush within 1 mm (not proud)			
	 door stop fitted securely without binding with a gap of 1 mm around the inside of the door 			
2.4	followed current environmental and relevant health and safety and fire regulations relating to installing doors and ironmongery, to include:			
	 good housekeeping use of PPE 			
	use of machines in accordance with ACoP			

Task grading rules		Task grade:
To award a r achieved.		
To award a r checklist mu		
To award a (activities in t		
Assessor	Signature & Date	

Unit 209 Carry out second fixing operations Task 2 Fix mouldings

Task coversheet

Expected time	3 hours
Task instructions	 Complete a risk assessment. Fix architrave around full size door lining with a 7 mm margin. Fix skirting, including square and obtuse mitres and square and obtuse scribes and scribe to uneven floor. Work according to environmental and health and safety regulations.
Diagrams	Figure 1 Skirting jig plan view page 45 Figure 2 Skirting jig elevation view page 46

AC	The candidate has	Pass	Merit	Distinction
4.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(Note: Where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
4.2 4.3	cut, scribe, mitre and fix mouldings in accordance with Figures 1 and 2			
	skirting mitres tight within 1 mm			
	obtuse mitre follows bisection line			
	• skirting scribed joints tight within 1 mm			
	 skirting scribes correctly handed (scribes away from line of sight) 			
	skirting tight to stop	within 2 mm	within 1 mm	within 0.5 mm
	skirting floor scribe tight	within 2 mm	within 1 mm	within 0.5 mm
	architrave mitres tight within 1 mm			
	• architrave margin 7 mm	within 2 mm	within 1 mm	within 0.5 mm
	architrave margin parallel	within 2 mm	within 1 mm	within 0.5 mm

AC	The candidate has	Pass	Merit	Distinction
	architrave tight to floor	within 5 mm	within 3 mm	within 1 mm
	all fixings nailed and punched with minimal hammer marks (for both mouldings together)	2 hammer marks	1 hammer marks	0 hammer marks
4.4 4.5	followed current environmental and relevant health and safety regulations relating to installing mouldings, including the safe use of access equipment if required. This includes			
	good house keepinguse of PPEuse of machines according to ACoP			

Task grading rules		Task grade:
To award a r achieved.		
To award a r checklist mu		
To award a c achieved to activity mus		
Assessor	Signature & Date	

Unit 209 Carry out second fixing operations Task 3 Fix service encasements and cladding

Task coversheet

Expected time	3 hours
Task instructions	 Complete a risk assessment. Fix a framed pipe boxing to a wall. Fix cladding with cups and screws. Work according to environmental and health and safety regulations.
Diagrams	Figure 1 Pipe boxing with cladding page 47

AC	The candidate has	Pass	Merit	Distinction
6.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(Note: Where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
6.2 6.3	fixed service encasements and cladding in accordance with Figure 1			
	• framed up as per Figure 1			
	• boxing securely fixed to wall and plumb within 3 mm			
	cladded neatly without gaps or lips exceeding 2 mm			
	cladding securely fixed			
6.4 6.5	followed current environmental and relevant health and safety regulations relating to installing service encasements and cladding, including the safe use of access equipment if required. This includes			
	good house keeping			
	use of PPE			
	use of machines according to ACoP			

Task grading rules		Task grade:
To award a pass : every activity in the checklist must be successfully achieved.		
Assessor	Signature & Date	

Unit 209 Carry out second fixing operations Task 4 Install kitchen units, worktops and fitments

Task coversheet

Expected time	4 hours
Task instructions	Complete a risk assessment.
	Complete a tools and fixings list.
	Fit base units in position.
	Fit wall unit in position.
	Install a worktop.
	Hang doors.
	Fit plinth and end panel.
	 Work according to environmental and health and safety regulations.
Diagrams	Figure 1 Kitchen units and worktop detail page 48

AC	The candidate has	Pass	Merit	Distinction
8.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(Note: Where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
8.3	installed wall and floor units in accordance with Figure 1			
	 floor units fitted according to the location in Figure 1 	within 5 mm	within 3 mm	within 1 mm
	• units level (over length of run)	within 3 mm	within 2 mm	within 1 mm
	• wall unit fixed securely to wall according to the location in Figure 1	within 5 mm	within 3 mm	within 1 mm
8.4 8.5	 installed post-formed worktops in accordance with Figure 1 worktops securely fixed as per Figure 1 			
	 butt scribe tight with no gaps exceeding 0.5 mm 			
	butt scribe bolted tight from below			
	butt scribe flush			

AC	The candidate has	Pass	Merit	Distinction
8.2	installed fitments in accordance with Figure 1			
8.6	 doors fitted and adjusted with a parallel 3 mm gap within 1 mm 			
	doors level within 2 mm			
	 plinth board fitted without gaps exceeding 2 mm 			
	 decorative end panel fitted without gaps exceeding 2 mm 			
8.2 8.4 8.5 8.6	completed a resource checklist and correct tools and fixings used as appropriate			
8.7 8.8	followed current environmental and relevant health and safety regulations relating to installing wall, floor units and fitments, including the safe use of access equipment if required. This includes			
	 good house keeping use of PPE use of machines according to ACoP 			

Task grading rules		Task grade:
To award a pass : every activity in the checklist must be successfully achieved.		
To award a merit : in addition to the above, all 3 graded activities in the checklist must be achieved to at least a merit standard.		
To award a (activities in t		
Assessor	Signature & Date	

Unit 306 Carry out first fix roofing and stairs Task 1 Construct a traditional cut roof

Task coversheet

Expected time	18 hours
Task instructions	Complete risk assessment.
	 Build a hand cut hipped end roof; with a roof light opening, to include fascia.
	 Work according to environmental and health and safety regulations.
Diagrams	Figure 1: Plan view of hipped roof page 49
	Figure 2: Roof light position page 49
	Figure 3: Eaves detail page 50

AC	The candidate has	Pass	Merit	Distinction
2.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
2.2 2.3 2.4	 calculate, mark out and cut roof components in accordance with Figures 1 and 2 to given rise 	± 3 mm	± 2 mm	± 1 mm
	* all component parts cut with no gaps	exceeding 3 mm	exceeding 2 mm	exceeding 1 mm
	 rafter centres 300 mm at ridge and wall plate 	± 3 mm	± 2mm	± 1mm
	rafters positioned to ridge margin	± 3 mm	± 2 mm	± 1 mm
	• dimension A consistent across all rafters	within 3 mm	within 2 mm	within 1 mm
	rafter feet cut to line and plumb	within 3 mm	within 2 mm	within 1 mm
	• jack rafters parallel to common rafters	within 3 mm	within 2 mm	within 1 mm
	 jack rafters intersecting with hip at same point (without deforming hip) 	within 6 mm	within 4 mm	within 2 mm
2.5	 constructed openings in roofs to given specifications in accordance with Figures 1 and 2 position correct 	± 6 mm	± 4 mm	± 2 mm
	size of opening correct	± 3mm	± 2mm	± 1mm

AC	The candidate has	Pass	Merit	Distinction
	* opening square	± 3mm	± 2mm	± 1mm
	• no gaps	exceeding 3 mm	exceeding 2 mm	exceeding 1 mm
2.6	constructed eave finishes in accordance with Figure 3 • rafter ends plumb	± 3mm	± 2mm	± 1mm
	fascia level over 1000 mm	± 3mm	± 2mm	± 1mm
2.7 2.8	followed current environmental and relevant health and safety regulations relevant to constructing traditional cut roof, including use of access equipment if appropriate,			
	 this includes: all power tools used safely, cleaned and stored away correctly 			
	 Provision and Use of Work Equipment Regulations (PUWER) 			
	 Personal Protective Equipment at work (PPE) 			
	Working at height (as appropriate)			

Task gradi	ng rules	Task grade:	
To award a r achieved.	Dass : every activity in the checklist must be successfully		
the checklist	To award a merit : in addition to the above, 10 out of 14 graded activities in the checklist must be achieved to at least a merit standard, including all essential activities (marked with *).		
be achieved activities mu	To award a distinction : 10 out of 14 graded activities in the checklist must be achieved to at least a distinction standard, and the 4 remaining graded activities must be achieved to at least a merit standard, including all essential activities (marked with *).		
Assessor	Signature & Date		

Unit 306Carry out first fix roofing and stairsTask 2Fix a flight of stairs with a quarter turn

Task coversheet

Expected time	9 hours
Task instructions	 Complete risk assessment. Cut, assemble and install a flight of stairs with a quater turn. Work according to environmental and health and safety regulations.
Diagrams	Figure 1: Replacement section of newel page 51 Figure 2: Replaceable string page 51 Figure 3: Isometric view page 52

AC	The candidate has	Pass	Merit	Distinction
4.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(note: where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
4.2	fixed the following to given specification in accordance with Figures 1 and 2			
	Stairs:			
	fixed securely to trimmer			
	 nosing secure without gaps 			
	• top and bottom riser secure without gaps			
	newels and string:			
	 newel seating correctly notched, with no gaps exceeding 	2 mm	1 mm	0.5 mm
	 strings cut correctly at top and bottom, with no gaps exceeding 	2 mm	1 mm	0.5 mm
	 treads between strings level 	within 2 mm	within 1 mm	within 0.5 mm
	winders/tapered treads:			
	 fitted correctly and wedged with no gaps exceeding 2 mm 			
	balustrading:			
	spindle spacings equal	± 4 mm	± 2 mm	± 1mm
	complies with Building Regulations			

AC	The candidate has	Pass	Merit	Distinction
	• minimum spindles used for available span			
	• spacers tight, with no gaps exceeding	2 mm	1 mm	0.5 mm
4.3	followed current environmental and relevant health and safety regulations in relation to fixing a quarter turn of stairs, to include:			
	 all power tools used safely, cleaned and stored away correctly 			
	 Provision and Use of Work Equipment Regulations (PUWER) 			
	 Personal Protective Equipment at work (PPE) 			
	 Working at height (as appropriate) 			

Task gradi	ng rules	Task grade:
To award a r achieved.	Dass : every activity in the checklist must be successfully	
To award a r checklist mu		
To award a c achieved to activity mus		
Assessor	Signature & Date	

Unit 307 Carry out second fixing double doors and mouldings

Task 1Install double doors and ironmongery

Task coversheet

Expected time	7 hours
Task instructions	 Complete risk assessment. Hang a pair of fully glazed french doors and fit associated ironmongery. Work according to environmental and health and safety
Diagrams	regulations. Figure 1: Fully glazed French doors page 53
	rigure 1. rully glazed French doors page 55

AC	The candidate has	Pass	Merit	Distinction
2.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
2.2	double doors fitted to frame ready for hanging			
2.3	hung rebated double doors and fitted ironmongery to given specifications in accordance with Figure 1			
	set out, cut and fit butts to door			
	• 150 mm down from top	±3mm	±2mm	±1mm
	• 225 mm up from bottom	±3mm	±2mm	±1mm
	3rd butt central to top and bottom butt	±3mm	±2mm	±1mm
	• butts fitted flush (not proud) within 1 mm			
	butts fitted tight within 1 mm			
	 cut and fix butts to frame and hang doors; with 2 mm clearance around edge of doors within 1 mm 			
	fit ironmongery;			
	• fitted mortice sash lock (990 mm to centre of handle from bottom of door)	±3mm	±2mm	±1mm
	 forend tight and flush with no gaps exceeding 1 mm 			
	• striking plate tight and flush within 1 mm			
	handles parallel to edge and with smooth action			

AC	The candidate has	Pass	Merit	Distinction
	key turns with smooth action			
	doors close flush without rattle			
2.4	followed current environmental and relevant health and safety and fire regulations relating to installing double doors and ironmongery, to include			
	 all power tools used safely, cleaned and stored away correctly 			
	 Provision and Use of Work Equipment Regulations (PUWER) 			
	 Personal Protective Equipment at work (PPE) 			
	Approved Code of Practice (ACoP)			

Task grading rules		Task grade:
To award a pass : every activity in the checklist must be successfully achieved.		
To award a r checklist mu		
To award a c activities in t		
Assessor	Signature & Date	<u>.</u>

Unit 307 Carry out second fixing double doors and mouldings

Task 2 Install curved and raking mouldings

Task coversheet

Expected time	8 hours
Task instructions	 Complete risk assessment. Form and fit raking and curved mouldings to jigs. Work according to environmental and health and safety regulations.
Diagrams	Figure 1: Elevation view of raking moulding 54 Figure 2: Plan view of raking moulding 54 Figure 3: Curved skirting page 55

AC	The candidate has	Pass	Merit	Distinction
4.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(note: where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
4.2	produced curved mouldings			
4.3 4.4	skirting tight back to jig	±3 mm	±2 mm	±1 mm
	mitres tight within 1 mm			
	skirting fixed without fracturing			
4.5	set out for raking moulding			
	developed raking moulding profile on to a rod			
4.6	produced raking mouldings			
	 planed the raking moulding to match the rod within 1 mm 			
4.7	fitted and fixed raking mouldings			
	fixed four pieces of moulding level	±3 mm	±2 mm	±1 mm
	 lower butt joint and upper mitre joint at internal corners tight 			
	 raking moulding mitred top and bottom tight within 1 mm 			
	 raking moulding and level moulding intersect correctly within 1 mm 			

AC	The candidate has	Pass	Merit	Distinction
	 raking moulding set at 30°, maximum deviation over 600 mm 	within 3 mm	within 2 mm	within 1 mm
4.8	followed current environmental and relevant health and safety and fire regulations relating to installing curved and raking mouldings, to include:			
	 all power tools used safely, cleaned and stored away correctly 			
	 Provision and Use of Work Equipment Regulations (PUWER) 			
	 Personal Protective Equipment at work (PPE) 			
	Approved Code of Practice (ACoP)			

Task grading rules		Task grade:
To award a r achieved.		
To award a r checklist mu		
To award a c achieved to		
Assessor	Signature & Date	

Unit 308 Set up and use fixed and transportable machinery

Task 1Inspect, maintain and use fixed and
transportable machinery efficiently and
safely

Task coversheet

Expected time	6 hours
Task instructions	 Inspect, maintain and use a rip saw, surface planer, thicknesser, cross cut saw, narrow bandsaw and morticer to produce components A and B. Cut wedges and glue blocks as shown in the drawing. Complete risk assessment. Work according to environmental and health and safety manufations.
	regulations.
Diagrams	Figure 1: Timber sections to be machined page 56

AC	The candidate has	Pass	Merit	Distinction
2.1 4.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
2.2 2.6 4.3 4.8	cut material using a cross cut saw prior to use: • checked the machine was isolated			
	checked for faultschecked sawblade			
	checked and adjusted the guard			
	checked the return mechanism			
	 cutting: timber is cut to length within 2 mm (not undersize) 			
4.5 4.6 2.2- 2.5	 plane the material using a surface planer and thicknesser accurately prior to use: checked the machine/s was isolated 			
	checked for faults			
	removed knives			
	 replacement knives set correctly (either surface planer or thicknesser) 			

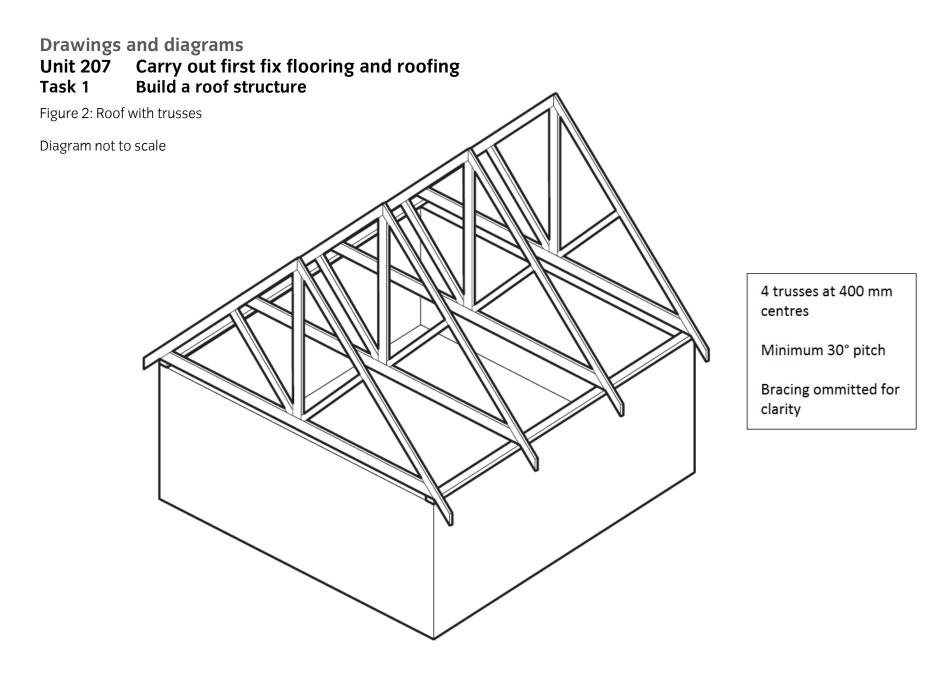
AC	The candidate has		Pass	Merit	Distinction
	•	machine checked safe for use			
	cut:				
	•	plane to width and thickness within 0.5mm			
4.3 4.4 2.2- 2.5	cut material using a rip saw				
	prior to use:				
	•	checked the machine was isolated			
	•	removed sawblade			
	•	replacement sawblade checked prior to fitting			
	•	replaced sawblade			
	•	sawblade tightened correctly			
	•	set riving knife to current ACoP			
	•	checked and replace guard			
	•	crown guard set to current ACoP			
	•	checked for faults			
	cutting:				
	•	timber sawn to size within 0.5 mm			
	•	push stick used			
	•	wedge is cut accurately to fit stair housing within 1 mm			
4.2	cut material using a narrow bandsaw				
2.2- 2.5	prior t	o use:			
	•	checked the machine was isolated			
	•	removed sawblade and folded			
	•	replaced sawblade			
	•	tensions correct			
	•	guides set correctly			
	•	thrustwheel set correctly			
	•	guards in place as current ACoP			
	•	checked for faults			
	cutting:				
	•	workpiece cut as per specification within 2 mm (not undersize)			
	•	conforms to template shape within 1 mm			
	•	cut carried out safely			

AC	The candidate has	Pass	Merit	Distinction
4.7	cut material using a morticer			
2.2- 2.5	prior to use:			
	checked the machine was isolated			
	checked for faults			
	removed chisel and auger			
	replaced with different chisel and auger			
	chisel checked for square to fence			
	checked for correct clearance			
	cutting:			
	 through mortice cut to size within 1 mm (without breakout) 			
	• stub mortice cut to size within 1 mm			
	• stub mortice cut to depth within 2 mm			
	• on completion chisel and auger removed and stored safely			
2.6 4.8	followed current environmental and relevant health and safety regulations relating to inspecting and maintaining fixed and transportable machinery, to include			
	 all machinery used safely, cleaned and stored away correctly (as appropriate) 			
	 Provision and Use of Work Equipment Regulations (PUWER) 			
	 Personal Protective Equipment at work (PPE) 			
	Approved Code of Practice (ACoP)			

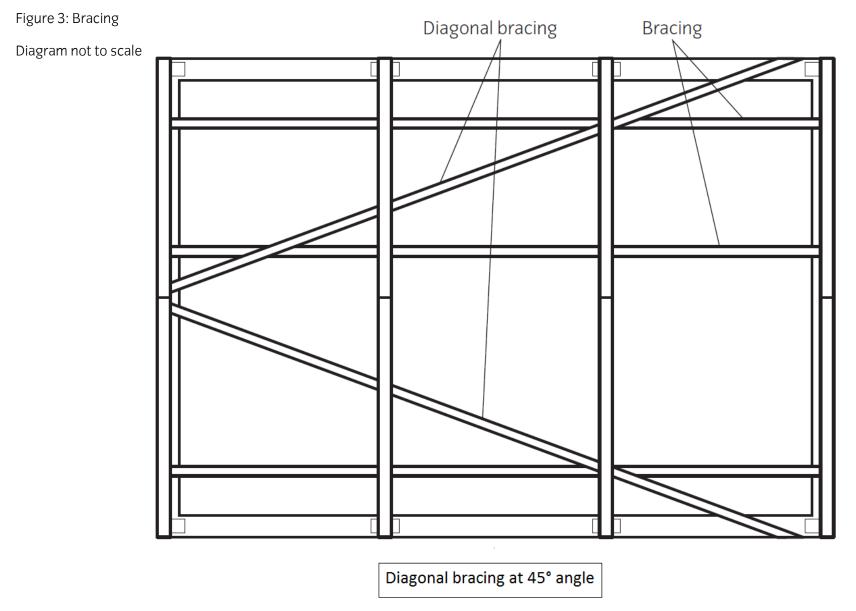
Task gradi	Task grade:	
To award a r achieved.		
Assessor	Signature & Date	

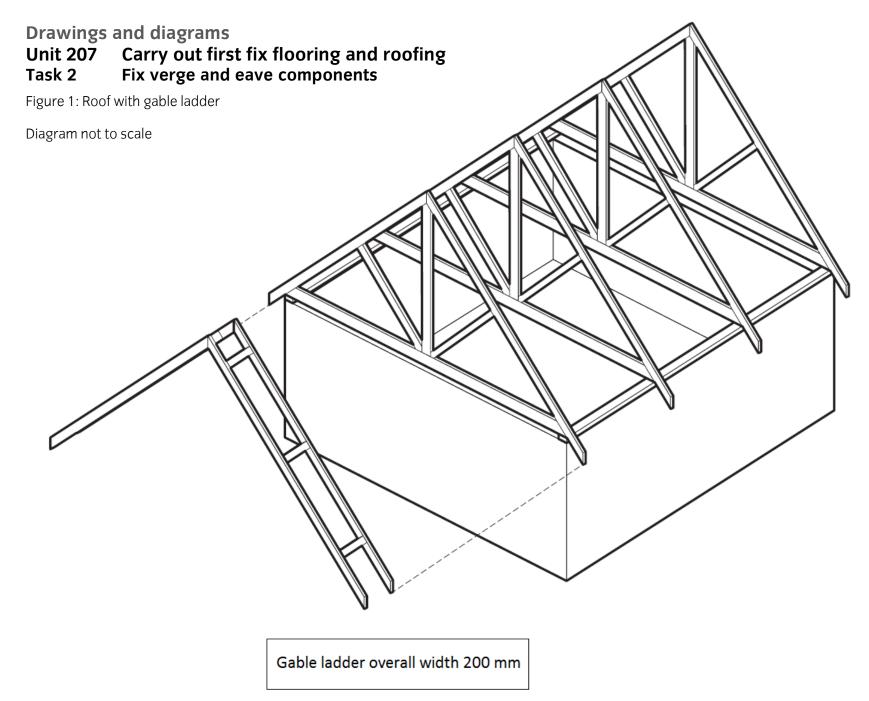
Drawings and diagramsUnit 207Carry out first fix flooring and roofingTask 1Build a roof structure

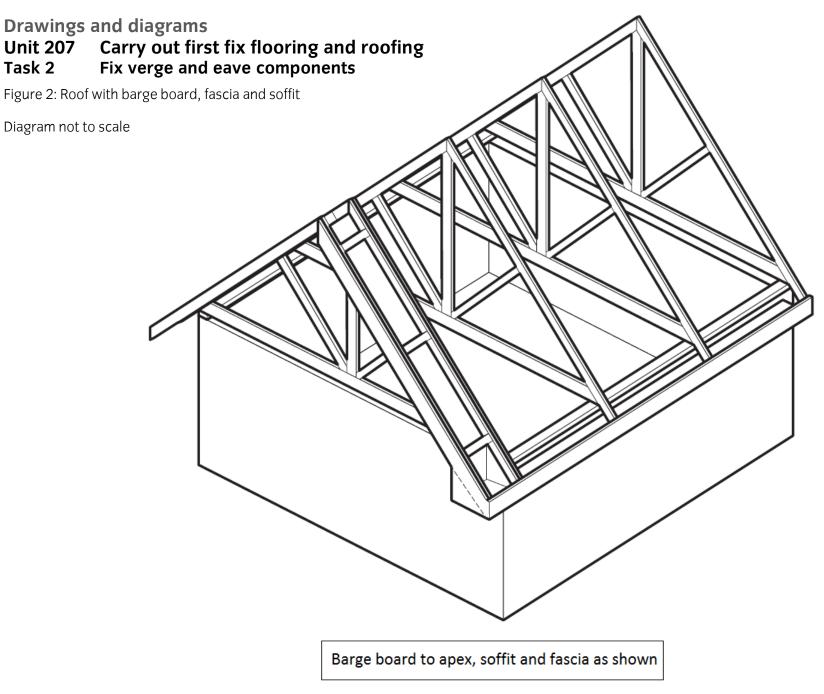
Figure 1: Roof and floor jig Diagram not to scale 600 mm 1238 mm -1500 mm-



Drawings and diagramsUnit 207Carry out first fix flooring and roofingTask 1Build a roof structure

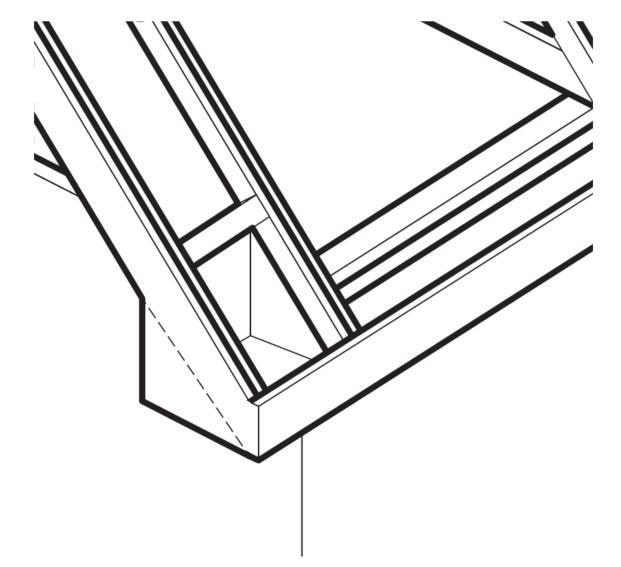






Drawings and diagramsUnit 207Carry out first fix flooring and roofingTask 2Fix verge and eave components

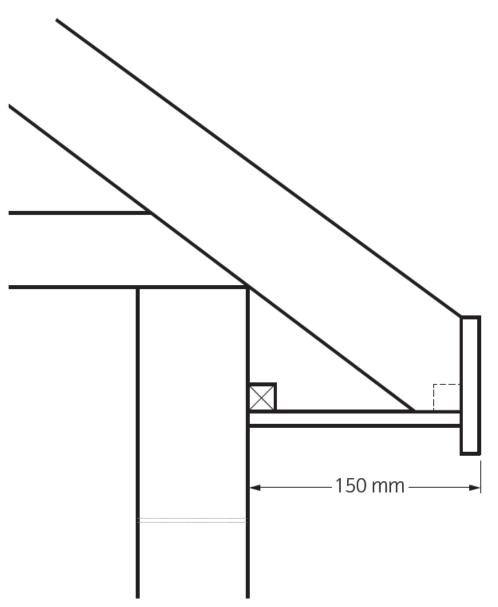
Figure 3: Barge board and fascia detail

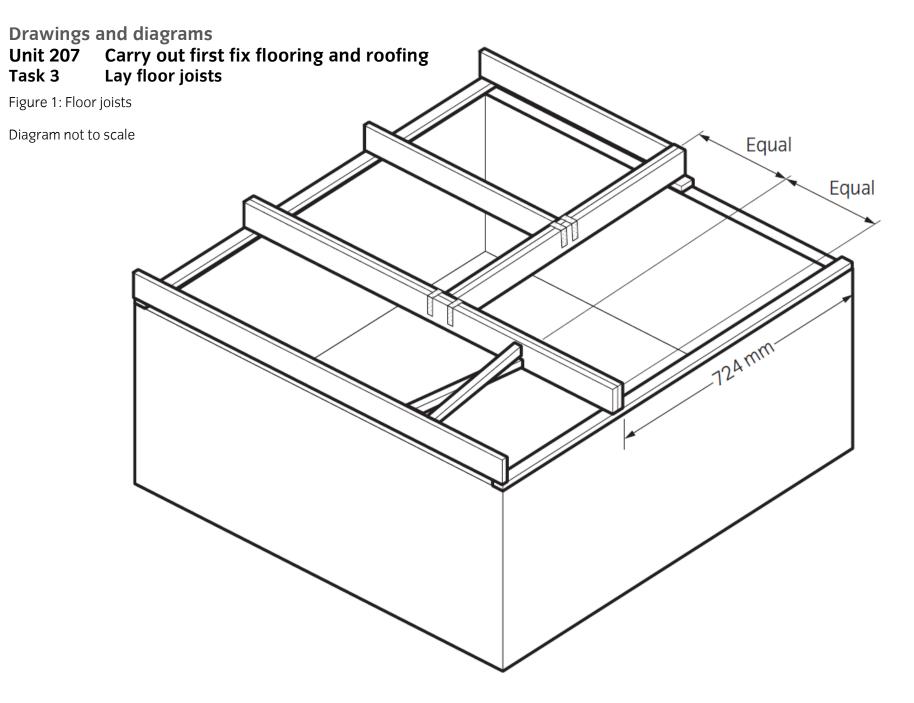


Unit 207 Carry out first fix flooring and roofing

Task 2Fix verge and eave components

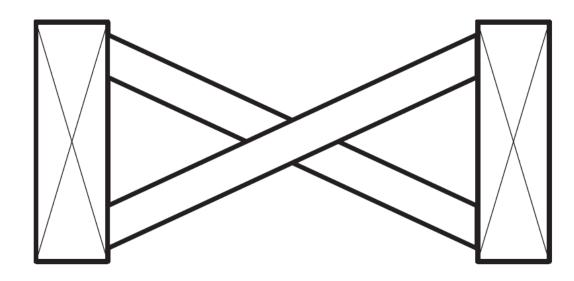
Figure 4: Unvented soffit detail





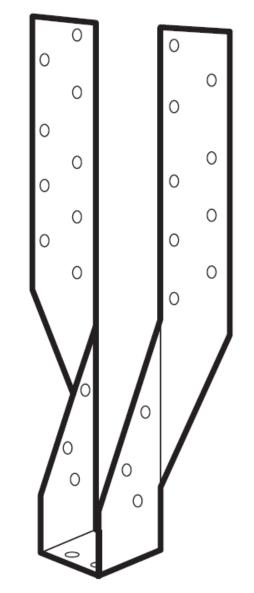
Drawings and diagramsUnit 207Carry out first fix flooring and roofingTask 3Lay floor joists

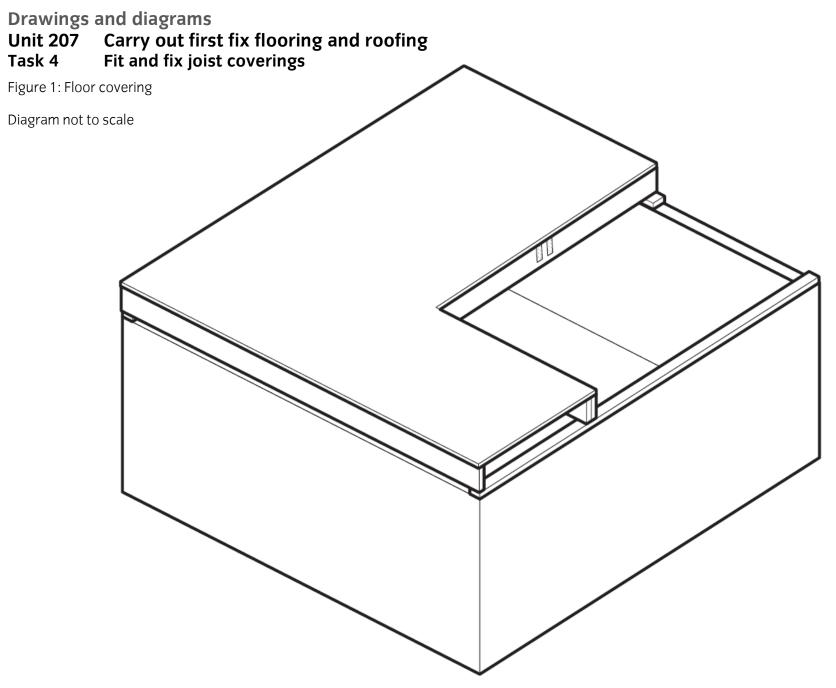
Figure 2: Herringbone strutting



Drawings and diagramsUnit 207Carry out first fix flooring and roofingTask 3Lay floor joists

Figure 3: Joist hanger

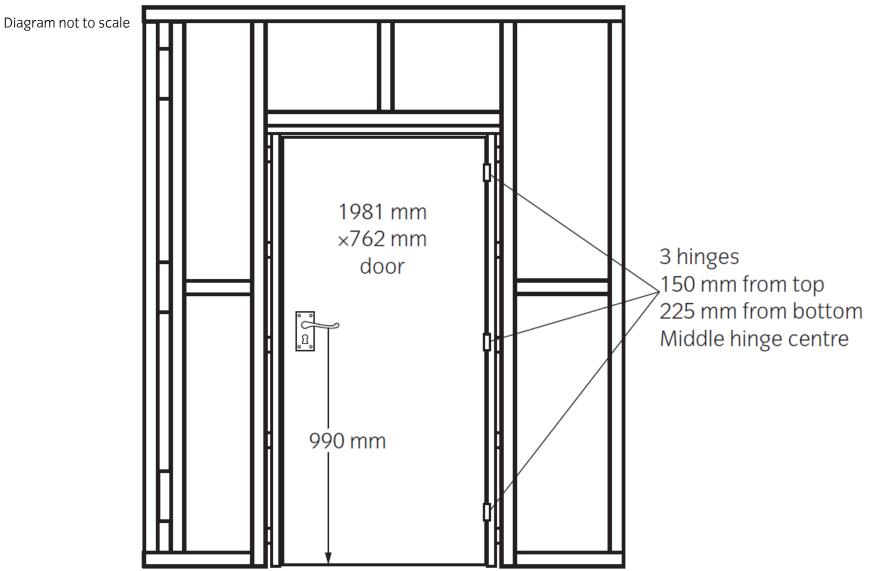




Unit 209 Carry out second fixing operations

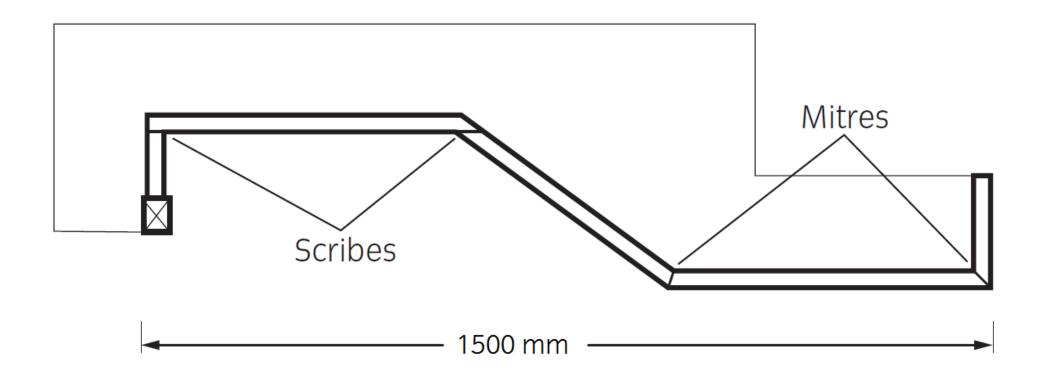
Task 1Install doors and ironmongery

Figure 1: Door with ironmongery detail



Drawings and diagramsUnit 209Carry out second fixing operationsTask 2Fix mouldings

Figure 1: Skirting jig plan view

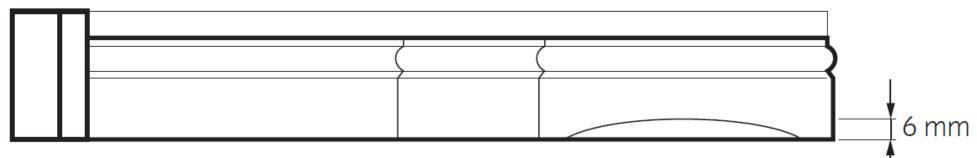


Drawings and diagramsUnit 209Carry out second fixing operationsTask 2Fix mouldings

Figure 2: Skirting jig elevation view

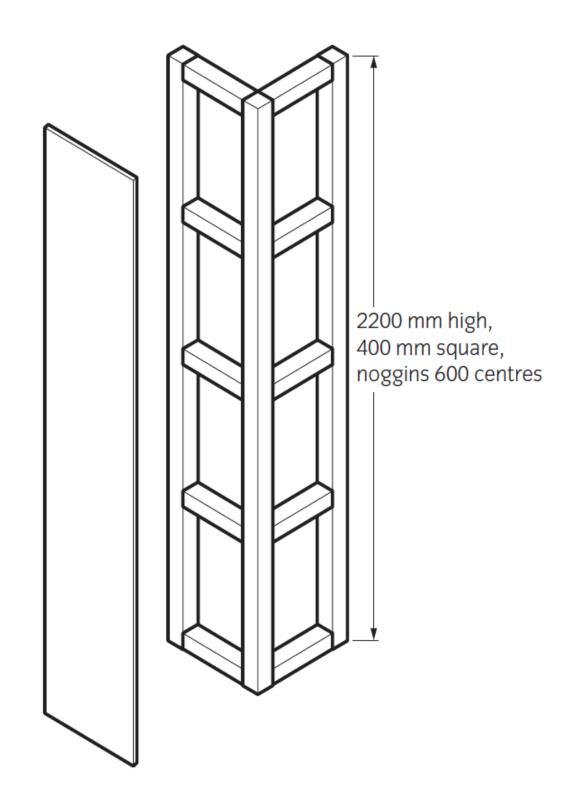
Diagram not to scale

Skirting jig



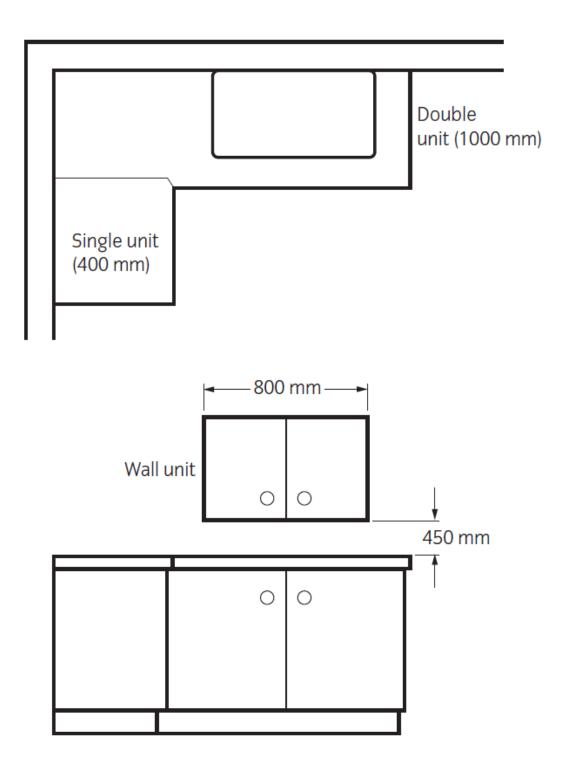
Unit 209Carry out second fixing operationsTask 3Fix service encasements and cladding

Figure 1: Pipe boxing with cladding



Drawings and diagramsUnit 209Carry out second fixing operationsTask 4Install kitchen units, worktops and fitments

Figure 1 Kitchen units and worktop detail

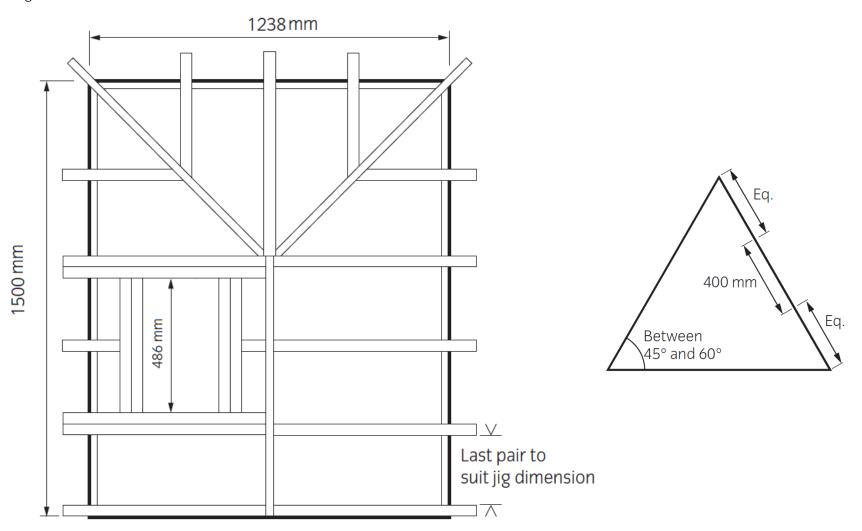


Drawings and diagrams Unit 306 Carry out first fix roofing and stairs Task 1 Construct a traditional cut roof

Figure 1: Plan view of hipped roof

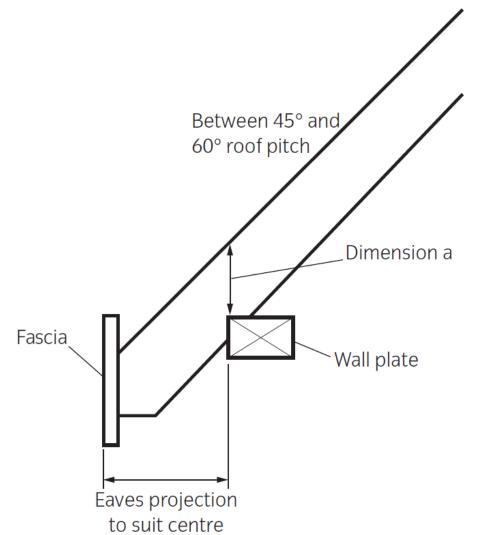
Diagrams not to scale

Figure 2: Roof light position



Drawings and diagramsUnit 306Carry out first fix roofing and stairsTask 1Construct a traditional cut roof

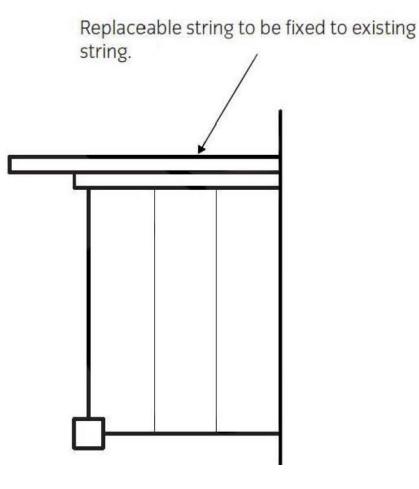
Figure 3: Eaves detail



Drawings and diagramsUnit 306Carry out first fix roofing and stairsTask 2Fix a flight of stairs with a quarter turn

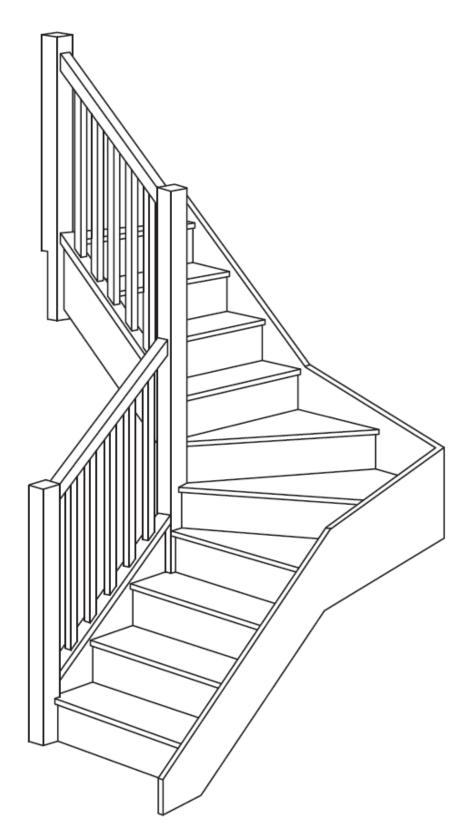
Figure 1: Replacement section of newel

Replaceable section of newel. Figure 2: Replaceable string



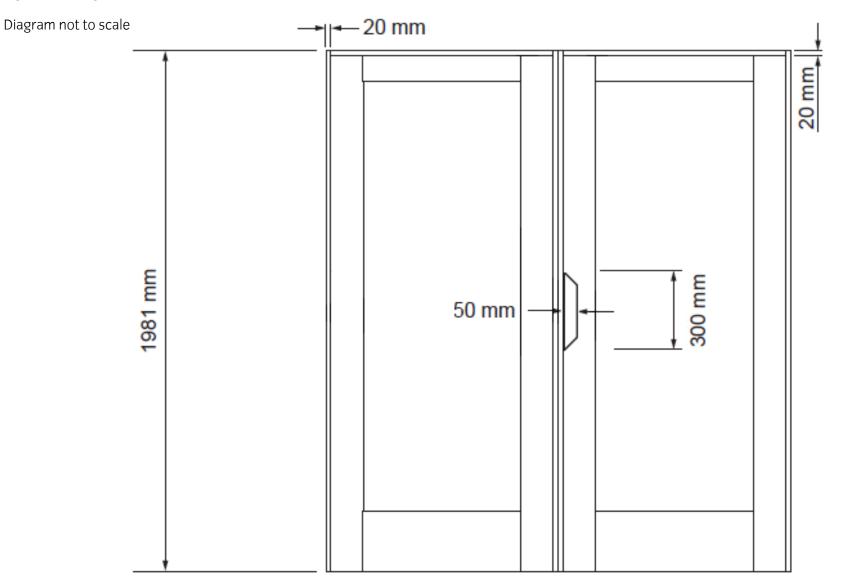
Drawings and diagramsUnit 306Task 2Fix a flight of stairs with a quarter turn

Figure 3: Isometric view



Unit 307Carry out second fixing double doors and mouldingsTask 1Install double doors and ironmongery

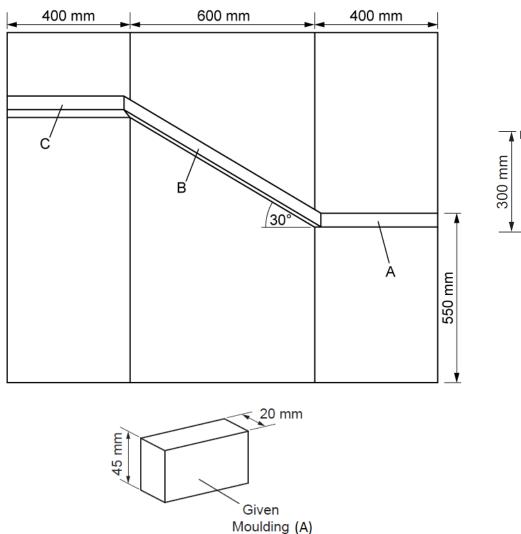
Figure 1: Fully glazed French doors

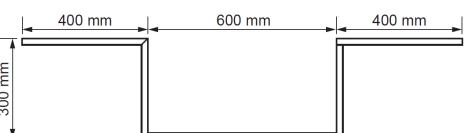


Unit 307Carry out second fixing double doors and mouldingsTask 2Install curved and raking mouldings

Figure 1: Elevation view of raking moulding

Figure 2 Plan view of raking moulding

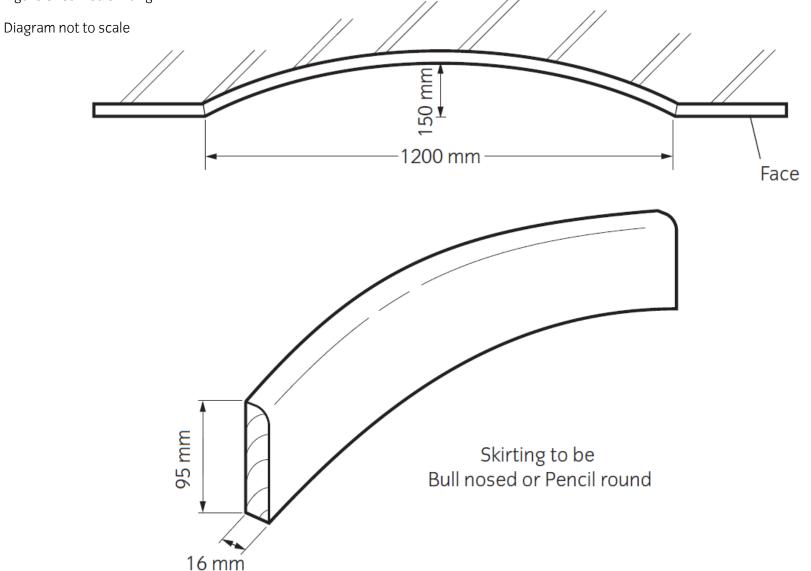




Unit 307 Carry out second fixing double doors and mouldings

Task 2Install curved and raking mouldings

Figure 3: Curved skirting

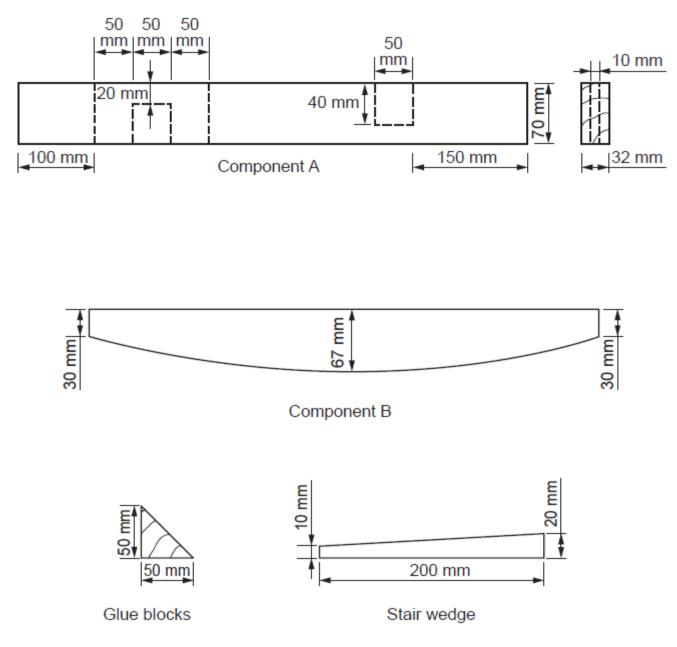


Unit 308 Set up and use fixed and transportable machinery

Task 1Inspect, maintain and use fixed and transportable machinery efficiently and
safely

Figure 1: Timber sections to be machined

Diagram not to scale



50 mm x 50 mm to be supplied to cut glue blocks, 18 mm thick timber to be supplied to cut 8 No stair wedges as shown centre to supply appropriate jig + saddle Published by City & Guilds 1 Giltspur Street London EC1A 9DD T +44 (0)844 543 0000 F +44 (0)20 7294 2413 www.cityandguilds.com

City & Guilds is a registered charity established to promote education and training

About City & Guilds

As the UK's leading vocational education organisation, City & Guilds is leading the talent revolution by inspiring people to unlock their potential and develop their skills. We offer over 500 qualifications across 28 industries through 8500 centres worldwide and award around two million certificates every year. City & Guilds is recognised and respected by employers across the world as a sign of quality and exceptional training.

City & Guilds Group

The City & Guilds Group operates from three major hubs: London (servicing Europe, the Caribbean and Americas), Johannesburg (servicing Africa), and Singapore (servicing Asia, Australia and New Zealand). The Group also includes the Institute of Leadership & Management (management and leadership qualifications), City & Guilds Land Based Services (land-based qualifications), the Centre for Skills Development (CSD works to improve the policy and practice of vocational education and training worldwide) and Learning Assistant (an online e-portfolio).

Copyright

The content of this document is, unless otherwise indicated, © The City and Guilds of London Institute and may not be copied, reproduced or distributed without prior written consent. However, approved City & Guilds centres and candidates studying for City & Guilds qualifications may photocopy this document free of charge and/or include a PDF version of it on centre intranets on the following conditions:

- centre staff may copy the material only for the purpose of teaching candidates working towards a City & Guilds
 qualification, or for internal administration purposes
- candidates may copy the material only for their own use when working towards a City & Guilds qualification

The Standard Copying Conditions (see the City & Guilds website) also apply.

Published by City & Guilds, a registered charity established to promote education and training

Every effort has been made to ensure that the information contained in this publication is true and correct at the time of going to press. However, City & Guilds' products and services are subject to continuous development and improvement and the right is reserved to change products and services from time to time. City & Guilds cannot accept liability for loss or damage arising from the use of information in this publication.