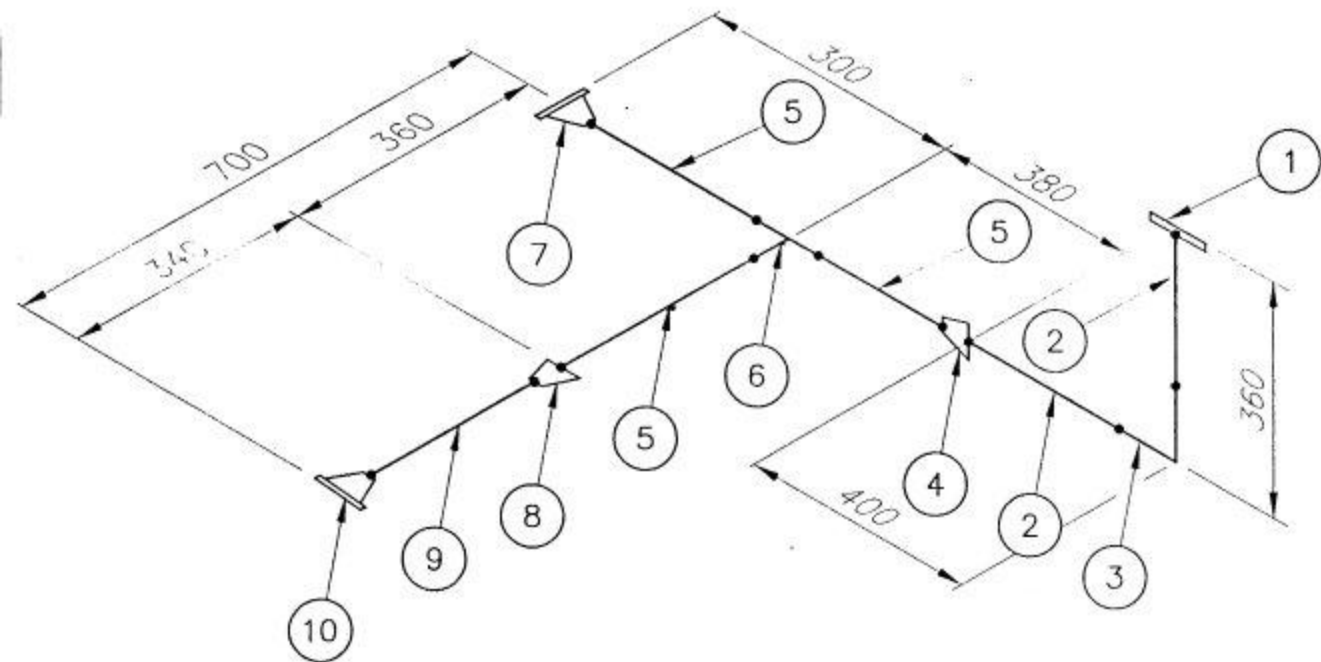


ISOMETRIC PROJECTION



10	50 NB Sch.40 150# W.N. FLANGE
9	50 NB Sch.40 PIPE
8	80 NB - 50 NB Sch.40 CONCENTRIC REDUCER
7	80 NB Sch.40 150# W.N. FLANGE
6	80 NB Sch.40 EQUAL TEE
5	80 NB Sch.40 PIPE
4	100 NB - 80 NB Sch.40 CONCENTRIC REDUCER
3	100 NB Sch.40 90° LRWE
2	100 NB Sch.40 PIPE
1	100 NB 150# S.O.R.F. FLANGE

MATERIALS

Notes

WELD PREPARATION

ROOT FACE 1.5 mm

ROOT GAP 3.0 mm

INCLUDED ANGLE 75°

Tolerances ±2mm

Unless otherwise stated

Dimensions in mm

Scale NTS

Date 1-3-04

Material & Finish

CARBON STEEL TUBE